

AQUEA | BUBBLER+ 18 PORT KIT

THE SIMPLE MODULAR BUBBLER SYSTEM FOR CONCRETE POOLS & SPAS

BUBBLER+ is the simple and convenient bubbler system for your next concrete pool or spa project.

The modular design gives you the freedom to create the perfect layout for your pool or spa. Use it in seats, foot wells, benches, steps, beach entries, ponds, pool windows – the possibilities are endless!

KEY FEATURES:

- Compact nozzles provide a neat & discreet finish in a range of colours to suit your pool interior.
- Unique manifold provides even spacing between nozzles and can be cut to length if required.
- Risers compatible with standard pressure pipe or DN20 caps for wider spacing if required.

SPECIFICATIONS

DESCRIPTION	BUBBLER+ 18 Port Kit
KIT COLOUR OPTIONS (Nozzle colour)	<input type="checkbox"/> White - Part No.: 532-250 <input type="checkbox"/> Light Grey - Part No.: 532-256 <input type="checkbox"/> Grey - Part No.: 532-253 <input type="checkbox"/> Black - Part No.: 532-254
POOL TYPE	Suits concrete pools
MATERIAL	ABS - Manifold PVC - Riser PP - Nozzle & Construction Cap
COMPATIBLE PIPE SIZE	Body - DN50 Class 12 Riser - DN15 Class 18
KIT CONTENTS	Manifold (x 6) Riser (x 18) Nozzle (x 18) Construction Cap (x 18)
SPARE NOZZLES (18 Nozzles per bag)	<input type="checkbox"/> White - Part No.: 532-403 <input type="checkbox"/> Light Grey - Part No.: 532-406 <input type="checkbox"/> Grey - Part No.: 532-404 <input type="checkbox"/> Black - Part No.: 532-405



WANT MORE INFORMATION?

Scan this code to watch our series of helpful BUBBLER+ videos.

AQUEA® is a registered trademark of AQUEA Pty. Ltd.

The contents of this document are the exclusive copyright of AQUEA® and may not be reproduced without written permission. © 2025

Whilst every care was taken in preparation of this document, AQUEA® accepts no responsibility for the accuracy of the information supplied.



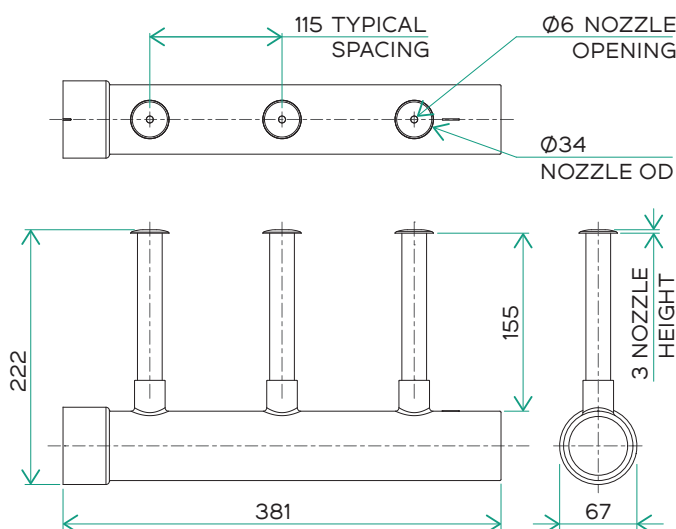
MAXIMUM RECOMMENDED PORTS

WATER DEPTH	PORTS (MAX.)*
Up to 500 mm	36
500 ~ 1000 mm	27
Over 1000 mm	Installer to determine maximum nozzles according to specific site requirements & water depth.

* Figures based on testing with Spa-King 1.5hp "Peacemaker" blower. Installer to ensure equivalent blower is used when referencing figures.

All dimensions in mm

KEY DIMENSIONS



Specifications subject to change without notice.

532-819-03

AQUEA

HELLO@AQUEA.COM.AU

WWW.AQUEA.COM.AU

0481 875 870



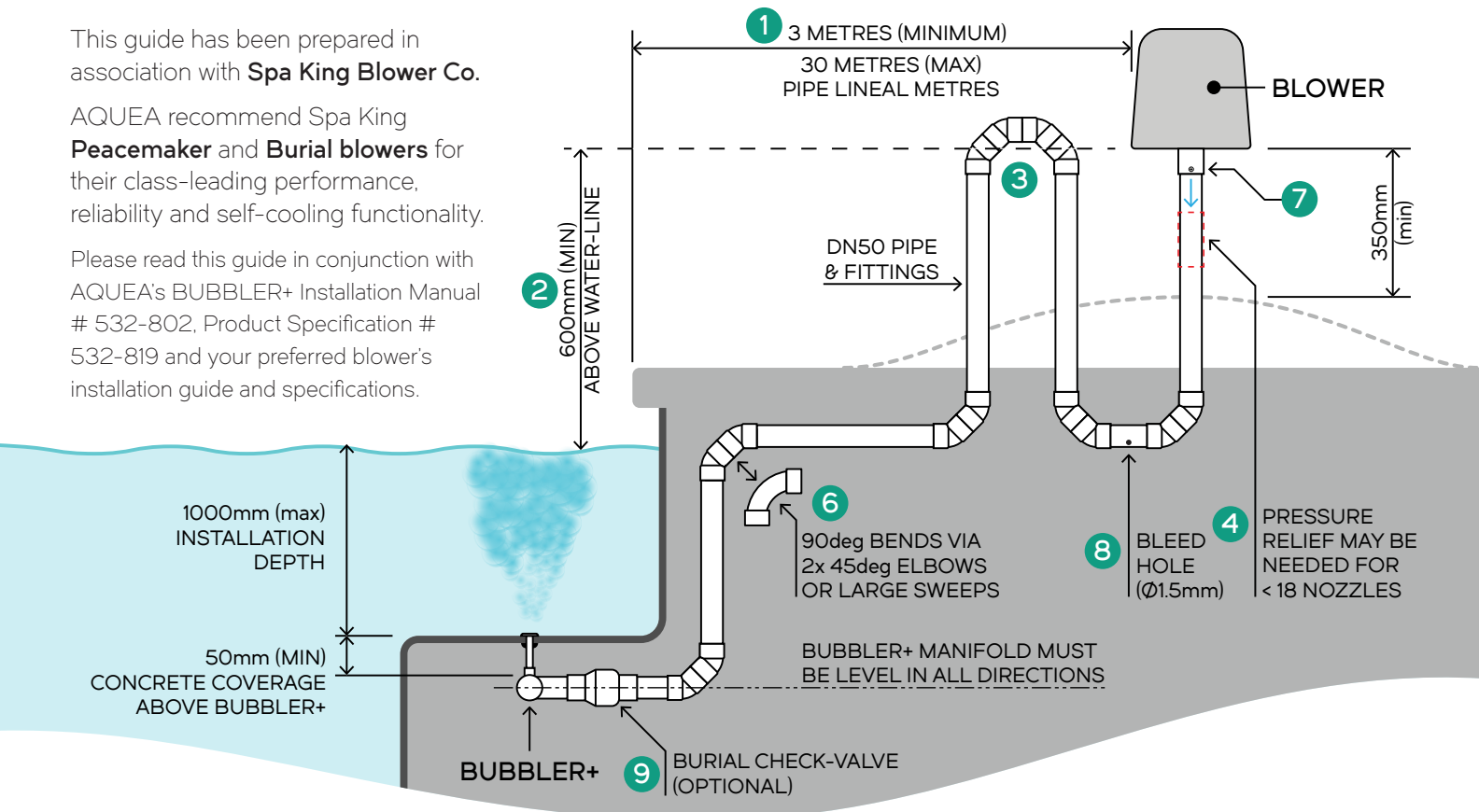
BUILD A BETTER POOL

ADDITIONAL INFORMATION FOR RESELLERS, BUILDERS & PLUMBERS

This guide has been prepared in association with **Spa King Blower Co.**

AQUEA recommend Spa King **Peacemaker** and **Burial blowers** for their class-leading performance, reliability and self-cooling functionality.

Please read this guide in conjunction with AQUEA's BUBBLER+ Installation Manual # 532-802, Product Specification # 532-819 and your preferred blower's installation guide and specifications.



INSTALLATION NOTES:

- 1 Install **SPA KING** blowers over 3 metres but not more than 30 metres from the pool or spa. Blower should be at least 350mm above ground-level.
- 2 Install blower at least 600mm above water-line.
- 3 Always install a 600mm-high air-loop between blower and water, as close to the pool / spa as practical.
- 4 **SPA KING** recommends a minimum of 18 x BUBBLER+ nozzles are installed with their **PEACEMAKER** and **BURIAL** blowers, and a maximum of 36 nozzles at 500mm below water-line. If fewer than 18 nozzles are used, a pressure-relief device may be required.
- 5 The recommended maximum linear-length of submerged air-line (below water-line) is 12 metres – including BUBBLER+ fittings, pipes, joiners, elbows and sweeps.
- 6 Any changes in pipe direction should use 2 x 45 degree elbow couplings and/or large 90 degree sweep.
- 7 Do not glue air-feed pipes to the blower. Use screw(s) supplied with your **SPA KING** blower to retain air-feed pipes.
- 8 To prevent condensation build-up in the air-supply line between the blower and air-loop, a small drainage hole can be drilled at the pipe's lowest point.
- 9 [Optional] For reduced initial pressure and faster start-up, a spring-less burial check valve can be installed between the air-loop and blower.

AQUEA® is a registered trademark of AQUEA Pty. Ltd.

The contents of this document are the exclusive copyright of AQUEA® and may not be reproduced without written permission. © 2025

Whilst every care was taken in preparation of this document, AQUEA® or SPA KING BLOWER CO. accepts no responsibility for the accuracy of the information supplied.

Information and specifications may change without notice.

532-829-02

ADDITIONAL INFORMATION FOR RESELLERS, BUILDERS & PLUMBERS

CONFIGURATIONS & ASSEMBLY:

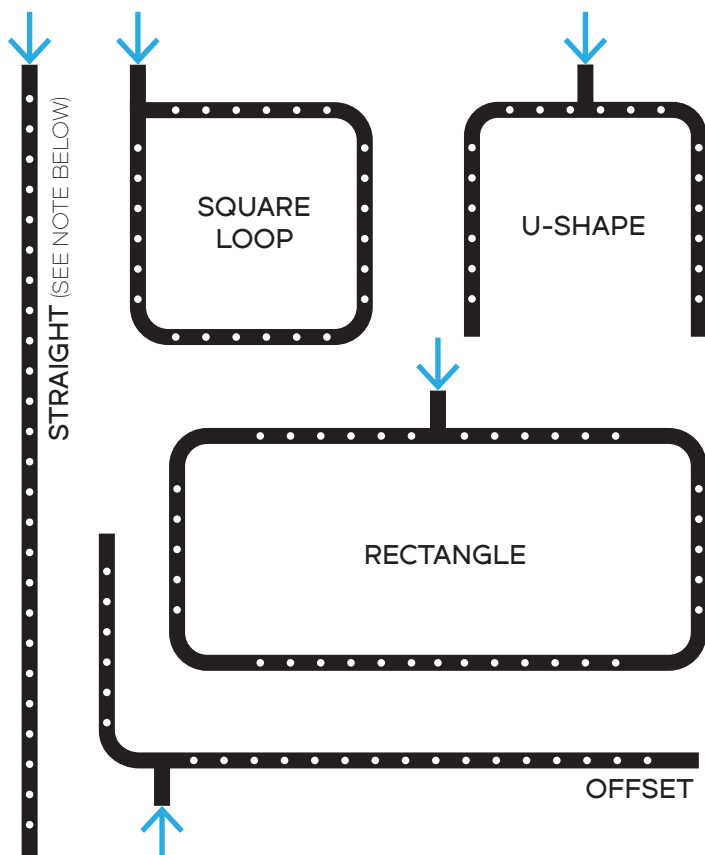
BUBBLER+ can be installed in almost infinite shapes and configurations, including square, rectangle, straight and U-shaped manifolds.

Subject to your preferred blower's specifications and correct manifold installation, air-feed lines can be positioned anywhere within the BUBBLER+ manifold, including via a central "tee" inlet, corner or from the end of a straight-line (see blue arrows in diagrams below).

Ensure the BUBBLER+ air-line is level in all directions and your blower can produce sufficient initial air-pressure to purge water from submerged pipework.

Air bubbles should equalise soon after activation.

INSTALLATION EXAMPLES:



STRAIGHT LINE INSTALLATIONS:

Recommended maximum linear length for straight-line installations (as drawn above) = 6 metres @ 500mm depth below water-line.

GENERAL NOTES:

BUBBLER+ is intended for use with air-blowers that are designed and installed in accordance with all applicable standards, regulations and safety requirements.

Blowers must be installed in accordance with manufacturer specifications. Blower manufacturer specifications take precedence over this guide.

Unless otherwise instructed, blowers must be installed with an earth leakage protection circuit (GFCI) or RCD (Residual Current Device).

Blower power supply must be waterproof.

Air-feed lines passing through walls should be installed with a rubber coupling to isolate the blower from the wall and insulate against minor vibration and noise.

ABS-compatible solvent cement should be used to bond BUBBLER+ and associated plumbing components together. Non-pressure (N-type) PVC solvent adhesive may also be used. Fittings must be clean, dry and free of dust, oils and any other contaminants prior to jointing. Apply solvent adhesive liberally to ensure strong and sealed joints.

BUBBLER+ manifolds must be installed level in all directions to ensure balanced air-output.

For installations exceeding 1 metre depth, seek advice from a qualified engineer to ensure your bubbler system is designed for optimal performance.

BLOWER SPECIFICATIONS* (REFERENCE ONLY)

SPA KING MODEL	XTA	PEACEMAKER	BURIAL
Wattage	1000	1100	1100
Maximum flow**	3078 lpm	2910	2910
Amps	7	7	7
Pipe Ø	DN50	DN50	DN50
Minimum nozzles**	18	18	18
Maximum nozzles**	36	36	36

* Blower specifications above are for reference only and subject to change without notice. Seek advice from the manufacturer of your preferred blower to confirm optimal design & configuration for your BUBBLER+ system.

** Maximum flow based on blower-system operating load of 27 kPa when nozzles installed 500mm below water-line.

532-829-02