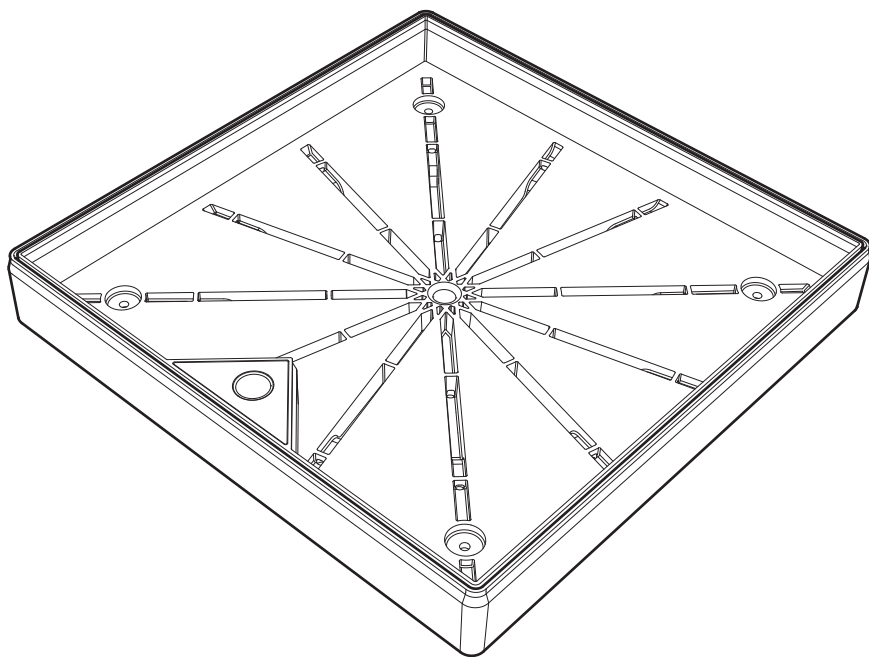


AQUEA

V-LOCK LID

INSTALLATION & CARE GUIDE
GUIDE D'INSTALLATION ET D'ENTRETIEN
GUÍA DE INSTALACIÓN Y CUIDADO



M30

MODEL-MODÈLE-MODELO M30 | PART-PIÈCE-PARTE 475-229



INSTALLER | INSTALLATEUR | INSTALADOR



EN

1. Read this document prior to installation. Improper installation will void warranty.
2. Product only to be installed & serviced by a suitably qualified professional.
3. Do not use acid/chemical washes. Discoloration may occur and will void warranty.
4. Installer to ensure installation meets all applicable engineering & regulatory requirements.
5. This manual contains important information. Once installation is complete installer must provide this manual to owner/operator to store in a safe place.

FR

1. Lisez ce document avant l'installation. Une installation incorrecte annulera la garantie.
2. Le produit ne doit être installé et réparé que par un professionnel dûment qualifié.
3. N'utilisez pas de produits de lavage acides/chimiques. Une décoloration peut se produire et annulera la garantie.
4. L'installateur doit s'assurer que l'installation répond à toutes les exigences techniques et réglementaires applicables.
5. Ce manuel contient des informations importantes. Une fois l'installation terminée, l'installateur doit fournir ce manuel au propriétaire/opérateur pour qu'il le conserve dans un endroit sûr.

ESP

1. Lea este documento antes de la instalación. Una instalación incorrecta anulará la garantía.
2. El producto solo debe ser instalado y reparado por un profesional debidamente calificado.
3. No utilice lavados ácidos/químicos. Puede producirse decoloración y anulará la garantía.
4. El instalador debe garantizar que la instalación cumpla con todos los requisitos reglamentarios y de ingeniería aplicables.
5. Este manual contiene información importante. Una vez completada la instalación, el instalador debe proporcionar este manual al propietario/operador para que lo guarde en un lugar seguro.



EN

PLEASE ENSURE SUITABLE PERSONAL PROTECTION EQUIPMENT AND SAFE WORK PRACTICES ARE USED.

FR

VEUILLEZ VOUS ASSURER QUE DES ÉQUIPEMENTS DE PROTECTION INDIVIDUELLE APPROPRIÉS ET DES PRATIQUES DE TRAVAIL SÉCURISÉES SONT UTILISÉS.

ESP

ASEGÚRESE DE UTILIZAR EQUIPOS DE PROTECCIÓN PERSONAL ADECUADOS Y PRÁCTICAS DE TRABAJO SEGURAS.





OPERATOR | OPÉRATEUR | OPERADOR



EN

1. See "General Usage" section for correct operation of lid.
2. Do not carry lid with key as this may cause injury or damage.
3. Lid may be heavy **17 ~ 22 lbs (8 - 10 kgs)** and should only be operated by a capable adult.
4. Ensure fingers & toes are clear of lid when lowering to avoid injury.
5. Always remove key from lid once locked. Store key in safe place out of reach of children.
6. Do not use harsh chemicals, acids or abrasive materials to clean lid, outer frame or key.
7. For reliable operation, keep lid free of dirt, sand and debris.
8. Do not open skimmer while pump is operating.

FR

1. Voir la section "Utilisation générale" pour un fonctionnement correct du couvercle.
2. Ne transportez pas le couvercle avec le clé, car cela pourrait causer des blessures ou des dommages.
3. Le couvercle peut être lourd de **17 à 22 lb (8 à 10 kg)** et ne doit être utilisé que par un adulte capable.
4. Assurez-vous que les doigts et les orteils sont dégagés du couvercle lors de l'abaissement pour éviter les blessures.
5. Retirez toujours les clés du couvercle une fois verrouillées. Rangez les clés dans un endroit sûr, hors de la portée des enfants.
6. N'utilisez pas de produits chimiques agressifs, d'acides ou de matériaux abrasifs pour nettoyer le couvercle, le cadre extérieur ou le clé.
7. Pour un fonctionnement fiable, gardez le couvercle exempt de saleté, de sable et de débris.
8. N'ouvrez pas l'écumoire pendant que la pompe fonctionne.

ESP

1. Consulte la sección "Uso general" para conocer el funcionamiento correcto de la tapa.
2. No cargue la tapa con la llave, ya que esto puede causar lesiones o daños.
3. La tapa puede ser pesada de **17 ~ 22 libras (8 a 10 kg)** y solo debe ser operada por un adulto capaz.
4. Asegúrese de que los dedos de las manos y los pies estén fuera de la tapa al bajarla para evitar lesiones.
5. Retire siempre las llaves de la tapa una vez cerrada. Guarde las llaves en un lugar seguro fuera del alcance de los niños.
6. No utilice productos químicos agresivos, ácidos o materiales abrasivos para limpiar la tapa, el marco exterior o la llave.
7. Para un funcionamiento confiable, mantenga la tapa libre de suciedad, arena y desechos.
8. No abra el skimmer mientras la bomba esté funcionando.

US DESIGN PATENT APPLICATION NO. - US29/897,809, US29/897,815, US29/897,817

CA DESIGN PATENT APPLICATION NO. - CA222,969, CA222,970, CA222,971

AUSTRALIAN DESIGNS NO. - 202310380, 202310379, 202310378

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[ESP] El contenido de este manual es propiedad exclusiva de AQUEA® y no puede reproducirse sin permiso por escrito. © 2025 Si bien se puso todo el cuidado en la preparación de este documento, AQUEA® no acepta ninguna responsabilidad por la exactitud de la información proporcionada. Las especificaciones están sujetas a cambios sin previo aviso.

EN

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DECKING INSTALLATION	8
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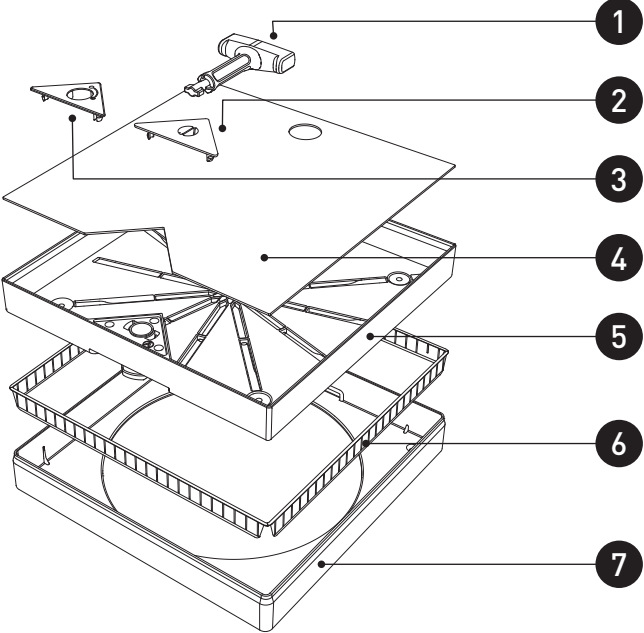
FR

LISTE DES PIÈCES	1
OPTIONS D'INSTALLATION	
INSTALLATION EN PIERRE OU EN PAVÉ	12
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ESP

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PARTS LIST - LISTE DES PIÈCES - LISTA DE PIEZAS



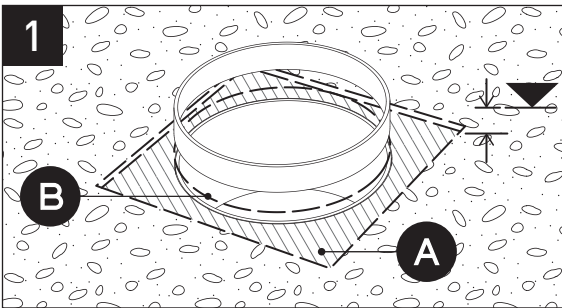
	PART - PIÈCE - PARTE	NAME - NOM - NOMBRE	QTY - QTÉ - CANT
1	475-240	Key Clé Llave	1
2	475-493	Construction Cap Capuchon de construction Tapa de construcción	1
3	475-487	Trim Plate Plaque de garniture Placa de acabado	1
4	475-4102	Paver Template Gabarit de pavé Plantilla de adoquín	1
5	475-475	Lid Couvercle Tapa	1
6	475-495	Construction Spacer Entretoise de construction Espaciador de construcción	4
7	475-474	Outer Frame Cadre extérieur Marco exterior	1



READ BEFORE COMMENCING INSTALLATION

1. Remove lids supplied with skimmer or sump pipe
2. **RECOMMENDED** - Using appropriate tape or equivalent, temporarily cover top opening of skimmer to prevent concrete or debris falling into skimmer during installation. Remove once installation is complete.
3. Check all kit components in "PARTS LIST" are present (See Page 1)
4. Remove Lid from Outer Frame using Key (See GENERAL USAGE)

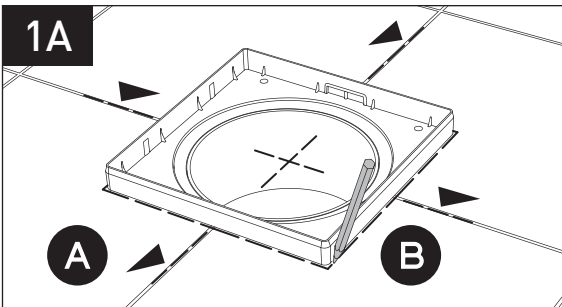
NEW BUILD



To correctly position Outer Frame:

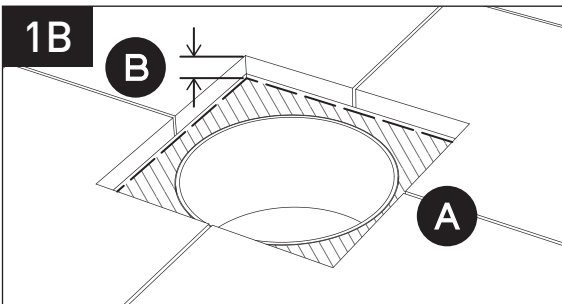
- Determine finished height of installed stone/pavers.
- Confirm overall height of V-LOCK Lid (See Page 32).
- Prepare a level surface slightly larger than Outer Frame to suit finished paver height including allowance for mortar or adhesive (A).
- If required, trim skimmer extension collar to be flush with bottom surface of Outer Frame. (B)

RETRO-FIT



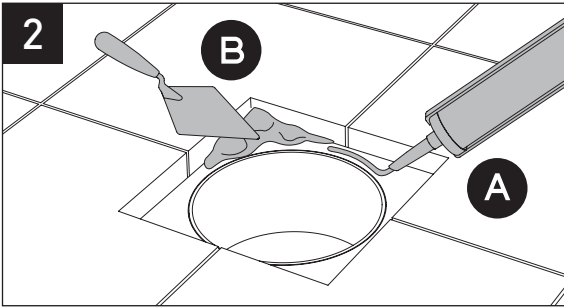
To correctly position Outer Frame:

- Align Outer Frame to existing skimmer opening (A).
- Mark perimeter of Outer Frame on surrounding stone/pavers (B).



To create recess for Outer Frame:

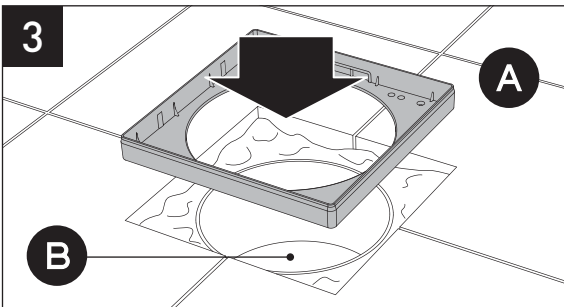
- Carefully cut existing stone/pavers to create recess for Outer Frame (A).
- Remove debris to a depth suitable for overall height of V-LOCK Lid (See Page 32) including allowance for mortar or adhesive (B).



To prepare for Outer Frame install:

- Using an appropriate adhesive, apply a generous, even bead across mounting surface surrounding skimmer opening (A).
- OR
- Using appropriate mortar mix, insert mortar into recess surrounding skimmer opening (B).

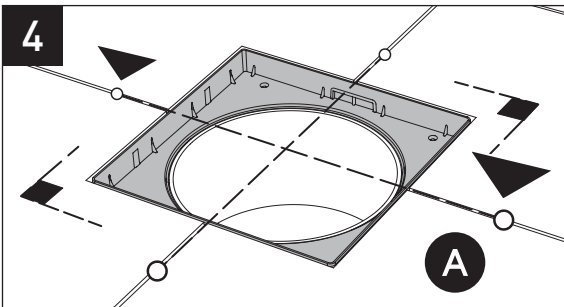
IMMEDIATELY REMOVE ANY MORTAR OR ADHESIVE THAT FALLS INTO SKIMMER



To install Outer Frame:

- Place Outer Frame on mortar or adhesive bed (A). Outer Frame must be fully supported.
- Ensure top rim of Outer Frame is flush with finished stone/paver surface
- Remove any excess mortar/adhesive and ensure skimmer opening is fully accessible through Outer Frame (B).

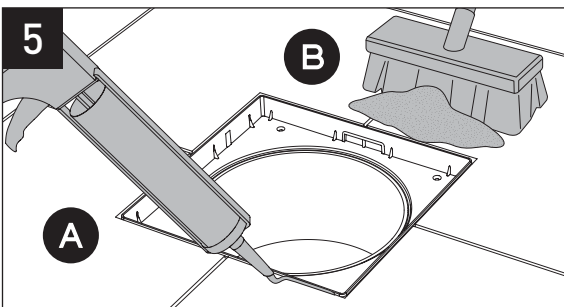
IMMEDIATELY REMOVE ANY MORTAR OR ADHESIVE THAT FALLS INTO SKIMMER



BEFORE MORTAR OR ADHESIVE IS CURED

To position Outer Frame:

- Adjust Outer Frame to ensure it is level, square and top rim is flush with finished stone/paver surface (B).



AFTER MORTAR OR ADHESIVE IS CURED

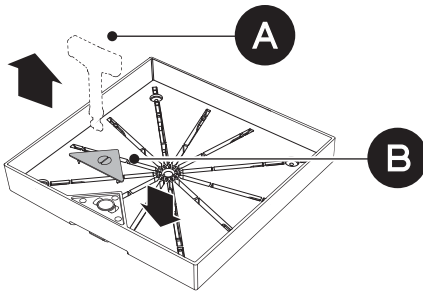
To finish Outer Frame:

- **RECOMMENDED** - Fill gap surrounding Outer Frame using a suitable expansion joint gap filler (A).
- **ALTERNATE** - Fill gap surrounding Outer Frame using preferred grout or sand* (B).

IMMEDIATELY REMOVE ANY SAND THAT FALLS INTO SKIMMER. ENSURE OUTER FRAME SIDES REMAIN STRAIGHT DURING GROUTING.

* Using rigid grout or mortar may result in gaps/cracking appearing over time due to natural expansion & contraction.

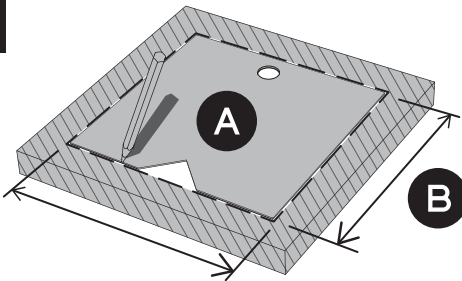
6



To prepare Lid for paver/stone installation:

- Remove Key from Lid (A).
- Insert red Construction Cap to protect key opening (B)

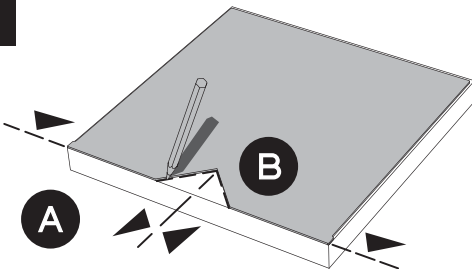
7



To cut paver/stone to size:

- Place inlay material with preferred surface facing upwards.
- Position Paver Template on inlay material & carefully mark overall size as shown (A).
- Confirm markings are square & sizing matches **dimension C on Page 32** before carefully cutting inlay to size (B).

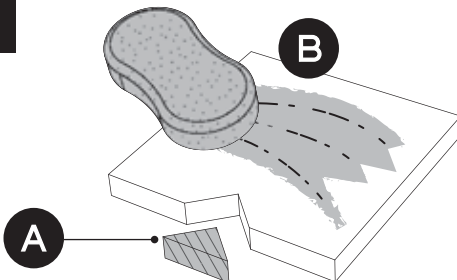
8



To mark cut-outs:

- Place inlay material with preferred surface facing upwards.
- Position Paver Template on inlay material.
- Align & centre V-notch edge of Paver Template with selected edge of inlay (A).
- Carefully mark V-notch cut-out profile (B).

9

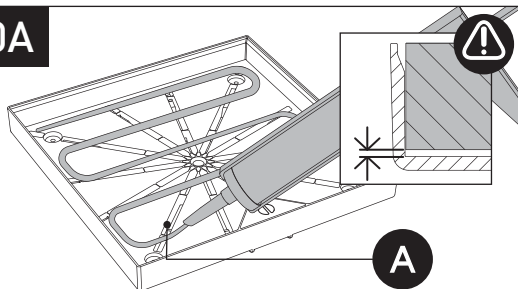


Prepare paver/stone for installation:

- Carefully cut and remove V-notch material from both sides of inlay (A).
- Thoroughly clean and dry inlay on all sides (B).

ENSURE INLAY IS COMPLETELY DRY AND FREE FROM DUST, OIL, AND DEBRIS BEFORE CONTINUING.

10A

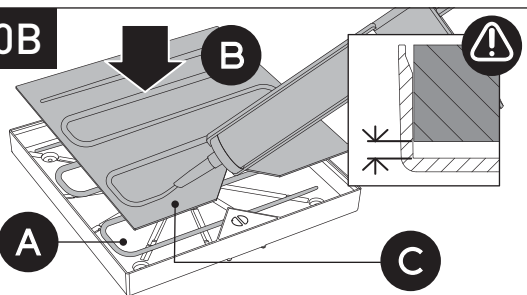


IF GAP UNDER INLAY IN LID IS LESS THAN 1/8" (3 mm)

To apply adhesive :

- Insert appropriate adhesive into caulking gun & cut nozzle to provide a minimum 1/4" [6mm] wide bead.
- Apply a generous, even bead across entire internal surface of Lid (A).

10B

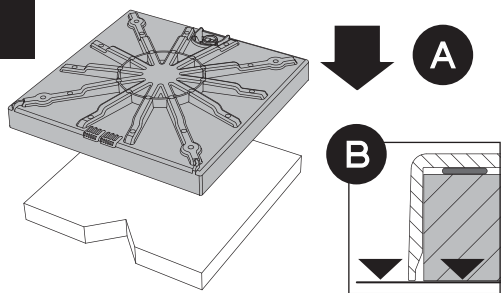


IF GAP UNDER INLAY IN LID IS MORE THAN 1/8" (3 mm)

To apply adhesive :

- Insert appropriate adhesive into caulking gun & cut nozzle to provide a minimum 1/4" [6mm] wide bead.
- Apply a generous, even bead across entire internal surface of Lid (A).
- Insert Paver Template into Lid (B).
- Apply generous, even bead across entire top surface of Spacer Plate (C)

11

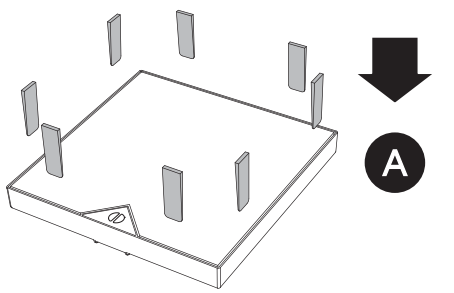


To install paver/stone into Lid:

- Place inlay material face-down on a flat work surface.
- Invert Lid and lower onto inlay material ensuring consistent adhesion across surface of inlay (A) until outer rim of Lid is touching work surface (B).
- **Do not lower paver into lid.**

LEAVE AND ALLOW ADHESIVE TO PARTIALLY CURE

12

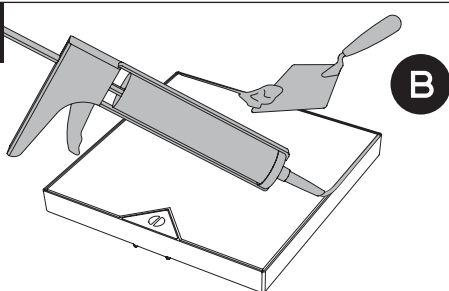


To position paver/stone:

- Carefully flip Lid over and check inlay is centred for consistent grout line thickness.
- If required, insert tiling wedges or similar to adjust inlay to correct position (A).

ALLOW ADHESIVE TO FULLY CURE

13

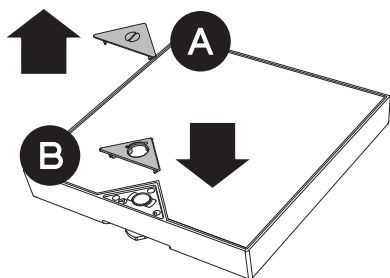


To finish Lid:

- **RECOMMENDED** - Fill gap surrounding inlay using an appropriate expansion joint gap filler (A).
- **ALTERNATE** - Apply preferred mortar or grouting compound (B)*.

DO NOT CLEAN LID WITH HARSH CHEMICALS, ACID WASHES OR ABRASIVE MATERIALS

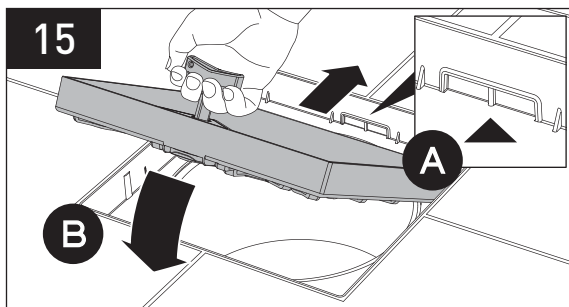
14



To assemble Trim Plate:

- Remove red Construction Cap. (A)
- Ensure key opening and surrounding recess is clean & free from debris.
- Carefully clip Trim Plate into recess.

15



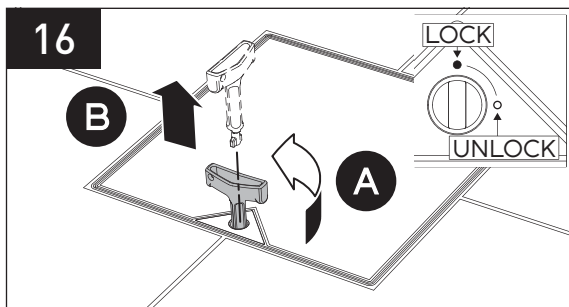
To finish installation:

- Angle and slide Lid's rear edge towards 'double' pocket in Outer Frame (A).
- Engage hooks on rear edge of Lid into pocket and carefully lower Lid into Outer Frame (B).



**LID MAY BE HEAVY.
17 ~ 22 lbs (8 - 10 kgs)
PLEASE TAKE CARE WHEN
LIFTING OR SEEK ASSISTANCE.**

16



**LID MUST BE INSERTED IN
CORRECT ORIENTATION TO LOCK**

To lock Lid:

- Rotate key 90 degrees into "Locked" position (A) ensuring latch engages correctly in Outer Frame.
- Remove Key from Lid (B).

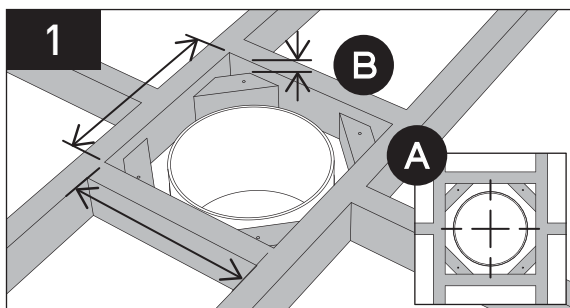
**STORE KEY IN SAFE PLACE.
KEEP KEYS OUT OF REACH OF CHILDREN.**

* Using rigid grout or mortar may result in gaps/cracking appearing over time due to natural expansion & contraction.



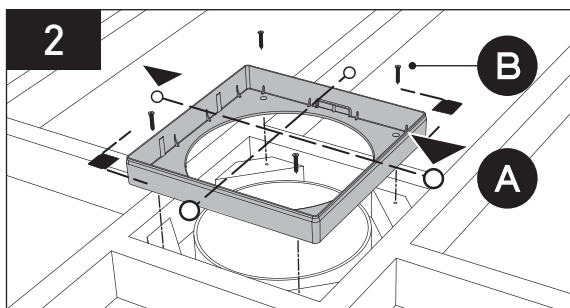
READ BEFORE COMMENCING INSTALLATION

1. Remove lids supplied with skimmer or sump pipe
2. **RECOMMENDED** - Using appropriate tape or equivalent, temporarily cover top opening of skimmer to prevent concrete or debris falling into skimmer during installation. Remove once installation is complete.
3. Check all kit components in "PARTS LIST" are present (See Page 1)
4. Remove Lid from Outer Frame using Key (See GENERAL USAGE)



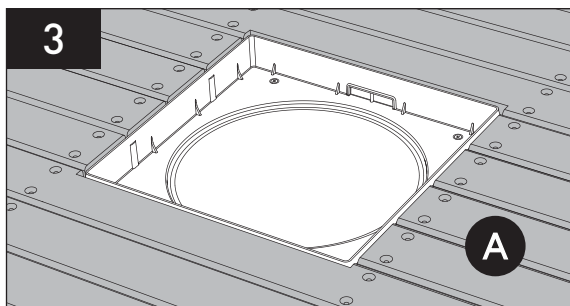
To prepare sub-frame:

- Construct square opening in sub-frame slightly larger than Outer Frame, centred over skimmer box opening (A).
- Fix corner gussets to sub-frame opening. Ensure gussets are recessed so top surface of Outer Frame rim is flush with finished decking level (B).



To install Outer Frame:

- Adjust as required to ensure Outer Frame is square, level and centred on skimmer box opening (A).
- Attach Outer Frame to sub-frame with suitable fasteners through pre-moulded mounting holes (B).

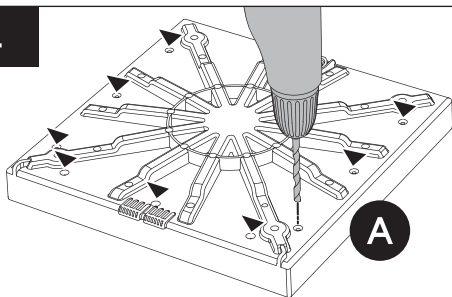


Applying decking:

- Lay decking around Outer Frame leaving a small clearance gap (A).

HINT: For a seamless installation, cut boards spanning Outer Frame so that a section equal to width of Lid is removed. These pieces can be used to create a perfectly grain-matched Lid inlay.

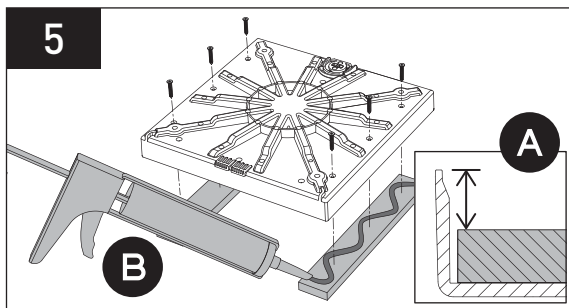
4



To prepare Lid for mounting battens:

- Invert Lid and select preferred mounting points for correct batten orientation.
- Drill holes in pre-moulded locations to suit preferred fasteners and batten direction (A).

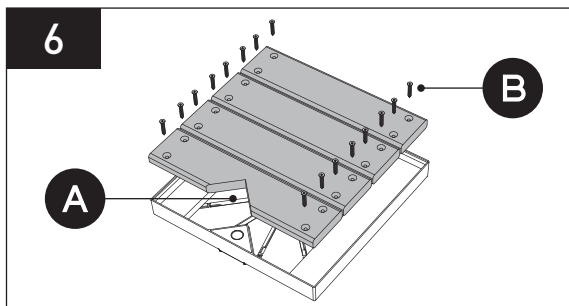
5



To prepare the Lid for mounting battens:

- Pre-cut two timber battens ensuring batten thickness equals internal Lid depth minus decking thickness (A).
- Fasten battens into Lid using a combination of fasteners and appropriate adhesive (B).

6

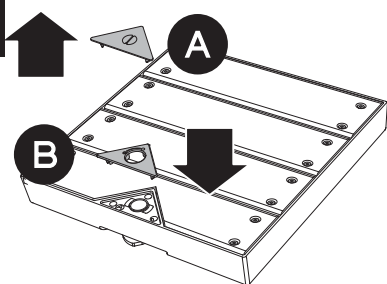


To install decking inlay:

- Pre-cut decking to fit Lid. Use Paver Template to mark V-notch if required (A).
- Attach decking to battens with appropriate timber fasteners (B) or adhesive.

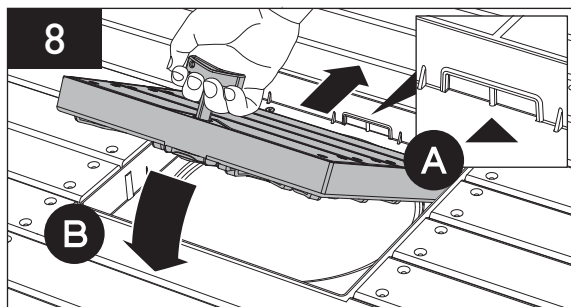
**ENSURE FASTENER LENGTH IS
MINIMUM 5/64" (2.0mm) LESS THAN LID
INTERNAL DEPTH.**

7



To assemble Trim Plate:

- Remove red Construction Cap. (A)
- Ensure key opening and surrounding recess is clean & free from debris.
- Carefully clip Trim Plates into recess.

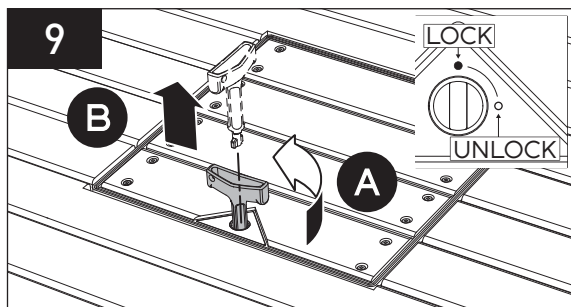


To finish installation:

- Insert Key into Lid and rotate into the "Unlocked" position.
- Carefully lower Lid into Outer Frame (A).
- Rotate key into "Locked" position (B) and remove Key from Lid.

STORE KEYS IN SAFE PLACE.

KEEP KEYS OUT OF REACH OF CHILDREN.



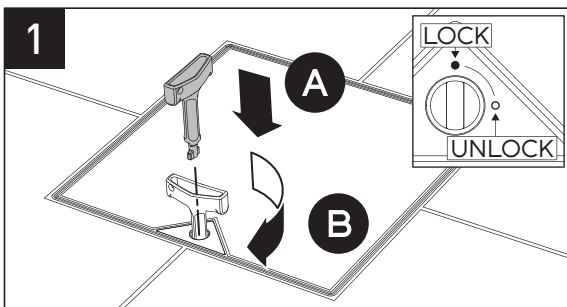
**LID MUST BE INSERTED IN
CORRECT ORIENTATION TO LOCK**

To lock Lid:

- Rotate key 90 degrees into "Locked" position (A) ensuring latch engages correctly in Outer Frame.
- Remove Key from Lid (B).

STORE KEY IN SAFE PLACE.

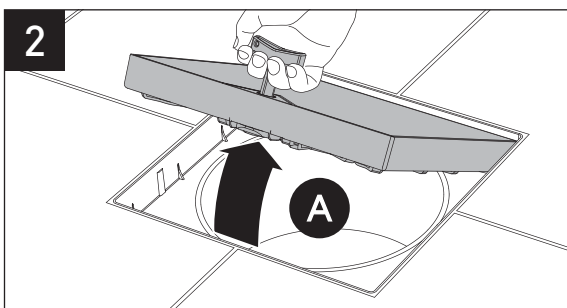
KEEP KEY OUT OF REACH OF CHILDREN.



OPENING LID

To unlock Lid:

- Insert Key into Lid opening (A).
- Rotate Key 90 degrees to unlock position (B).
- Key is now captive in Lid.

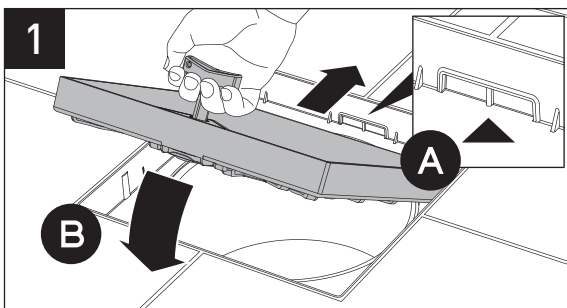


To remove Lid:

- Use Key as handle to tilt Lid upwards (A).
- Grip side edges of Lid with both hands and remove from Outer Frame.
- Carefully place Lid down next to skimmer opening.



**LID MAY BE HEAVY.
17 ~ 22 lbs (8 ~ 10 kgs)
PLEASE TAKE CARE WHEN
LIFTING OR SEEK ASSISTANCE.**



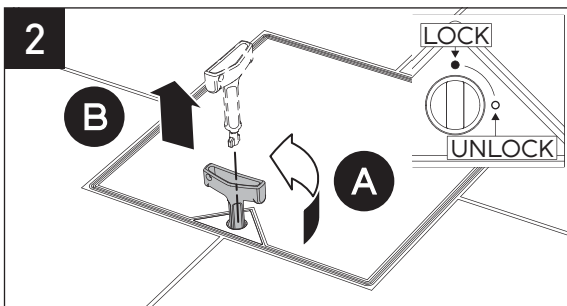
CLOSING LID

To replace Lid:

- Angle and slide Lid's rear edge towards 'double' pocket in Outer Frame (A).
- Engage hooks on rear edge of Lid into pocket and carefully lower Lid into Outer Frame (B).



**LID MAY BE HEAVY.
17 ~ 22 lbs (8 ~ 10 kgs)
PLEASE TAKE CARE WHEN
LIFTING OR SEEK ASSISTANCE.**



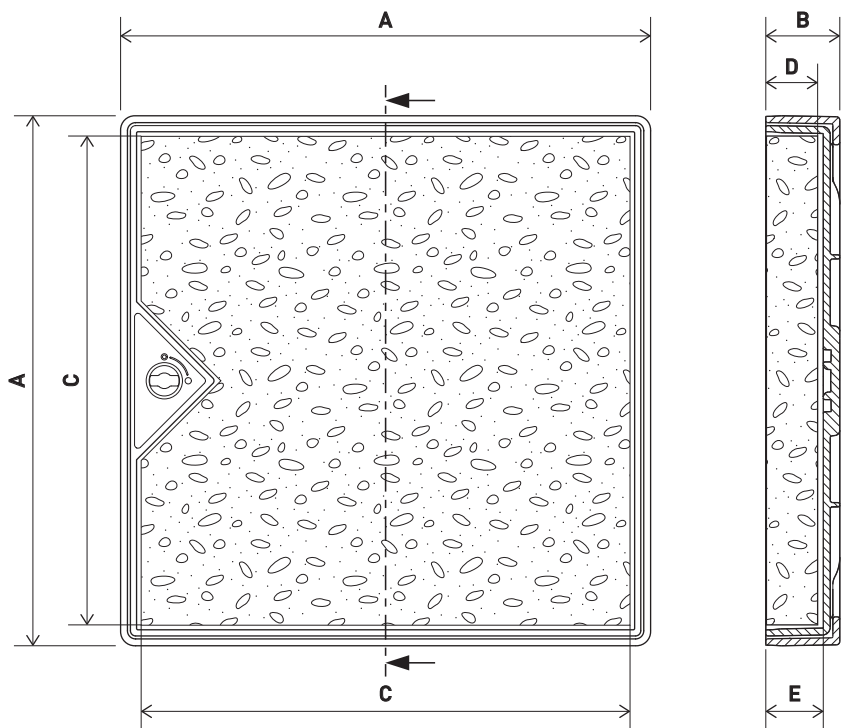
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- Remove Key from Lid (B).

**STORE KEYS IN SAFE PLACE.
KEEP KEYS OUT OF REACH OF CHILDREN.**

M30 - DIMENSIONS | DIMENSIONES*



* Tolerance | Tolérance | Tolerancia: +/- 3/64" (0.0394) in. (1.0mm)

	NAME - NOM - NOMBRE	in. po.		mm.
A	Outer Frame - Overall Size Cadre Extérieur - Taille hors tout Marco exterior - Tamaño total	12"	12.0	305.0
B	Outer Frame - Overall Depth Cadre extérieur - Profondeur hors tout Marco exterior - Profundidad total	1-11/16"	1.69	43.0
C	Paver Inlay - Overall Size CUT PAVER TO THIS SIZE Incrustation de pavé - Taille hors tout COUPER LE PAVÉ À CETTE TAILLE Adoquín de revestimiento - Tamaño total ADOQUÍN CORTADO A ESTE TAMAÑO	11-1/16"	11.0625	281.0
D	Paver Inlay - Thickness Range Empiècement de pavé - Gamme d'épaisseur Adoquín de revestimiento - Rango de espesor	1"~ 1-1/4"	1.0~1.25	25.0~32.0
E	Lid - Internal Depth Couvrecl - Profondeur interne Tapa - Profundidad interna	1-5/16"	1.29	33.0

AQUEA [AQUEA Pty. Ltd. AUSTRALIA] grants the following limited warranty to the first person ("the customer") for whom the skimmer lid ("the Product") is installed.

AQUEA warrants that, subject to the exclusions and limitations below, its products will be free from defects in materials and workmanship for a minimum period of 12 MONTHS from the date of installation. If the date of installation cannot be shown, the warranty period will commence from the date of purchase. The provisions of this warranty are not transferable and are only valid in original country of purchase.

If a defect appears in any Product before the end of the Warranty Period due solely to defective materials or workmanship, AQUEA will in its sole discretion replace the Product or the defective part of the Product free of charge.

AQUEA at its sole discretion may replace defective parts of the Products with parts and components of similar quality, grade and composition where an identical part or component is not available. This warranty does not cover any costs related to travel, removal or re-installation associated with repair or replacement of the Product.

TO MAKE A WARRANTY CLAIM

To claim under this warranty the customer should immediately cease use of the Product once an alleged defect is identified, and contact AQUEA or their authorised representative within 30 days.

To make a claim the customer must:

1. Provide the following information:

- (a) proof of purchase disclosing place of purchase and purchase or installation date;
- (b) a completed Warranty Form providing full details of the alleged defect; and
- (c) any other appropriate documentation.

2. The customer must return the faulty product to AQUEA or its authorised representative for inspection if requested by AQUEA.

3. The customer agrees to pay AQUEA's usual charges (including any service fee) for any goods or services provided by AQUEA not covered by this product warranty.

4. The customer is responsible for the cost of transport and all insurance of the Product to and from AQUEA or its authorised representative.

WARRANTY CONDITIONS

This warranty only applies where the following conditions are met:

1. The customer complies with the following general maintenance requirements:

- (a) The Product is maintained free from general debris or foreign matter.
- (b) The Product is maintained and serviced regularly (at least every 12 months) by a suitably qualified professional.

2. Where applicable, Product has been used in pool or spa water which:

- (a) is maintained within a pH range of 7.2-7.6, and chemically balanced as per accepted industry standards.
- (b) is regularly (at least once a month) treated with a sanitising system in compliance with applicable regulatory recommendations or regulations.
- (c) has not exceeded 40 degrees Celsius in temperature.

WARRANTY EXCLUSIONS

This warranty will not apply where:

- (a) the Product has not been installed in accordance with the installation instructions provided with the Product, any statutory requirements and these terms and conditions;
- (b) the Product has not been installed by a suitably qualified professional trained in the installation and operation of such

products with more than 12 months industry experience;

(c) a failure to observe and comply with the instructions supplied with product for the proper use, service or maintenance of the Product has occurred;

(d) the Product has been used for a purpose other than that for which it was designed and manufactured;

(e) removal or installation of the Product has contributed to, or resulted in, the defect or damage;

(f) the Product has been repaired, altered or modified by someone other than AQUEA or its authorised representative;

(g) substitute or replacement parts not provided by AQUEA have been used;

(h) the defect has arisen due to abuse, misuse, neglect, or accident;

(i) the Product has been subject to abnormal conditions or events, including environment, temperature, water, fire, ice or other acts of nature;

(j) the Product has been subject to abnormal corrosive conditions or abrasive chemicals;

(k) the defect is the result of corrosion or normal wear and tear;

(l) the defect is the result of insect and/or vermin infestation;

(m) concrete, cement, render, pebbles or other pool interior/pool deck surface finishes contribute to the defect, or inhibit proper function of the Product;

(n) the damage occurred in transit;

(o) after inspection AQUEA or their authorised representative cannot establish any fault in the Product;

(p) the Product has been used in a commercial application without prior written consent from AQUEA or it's authorised representative;

(q) the Product has not been supplied by AQUEA;

(r) the defect is related to any cause other than a defect in the materials or workmanship of the Product.

LIMITATIONS

AQUEA makes no express warranties or representations other than set out in this warranty.

Except to the extent required by local consumer laws, the replacement of the Product or part of the Product is the absolute limit of AQUEA's liability under this express warranty.

To the extent permitted by law, AQUEA will not be liable for:

- (a) Damage to any other property caused by defect in the Product.
- (b) Any indirect, special or consequential loss arising from or related to defects in the Product, including, but not limited to, loss of time, loss of use of the product, loss of business opportunity, loss of profits, loss of revenue, loss of goodwill, or inconvenience.
- (c) Any other damage as a result of weather or natural disaster.
- (d) Personal injury, property damage or economic loss, however caused.
- (e) Any claim against the customer by other parties.

This product warranty is offered in addition to any other rights and remedies the customer may have under law that AQUEA cannot exclude.

CONTACT

To make a claim under this warranty, please contact:

SELECT POOL PRODUCTS

3345 North Service Road #104A, Burlington, ON L7N 3G2, CANADA

WEB: WWW.SELECTPOOLPRODUCTS.CA

TOLL FREE: 1-855-881-0889

AQUEA

WWW.AQUEAPRODUCTS.COM

ADDRESS | ADRESSE | DIRECCIÓN

NORTH AMERICAN OFFICE - SELECT POOL PRODUCTS
3345 NORTH SERVICE ROAD #104A, BURLINGTON, ON L7N 3G2, CANADA

SALES & SUPPORT | SOUTIEN AUX VENTES | SOPORTE DE VENTAS

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